8		7	6	
QTY -042	P/N	DESCRIPTION		
Х	D5863-042	WIDE BASKET ASSEMBLY		
1	D3969-11	GAS SPRING		
4	D5764-1	STUD		
1	D5797-1	SPRING, LH		
1	D5797-2	SPRING, RH		
3	D5798-1	BUMPER		
1	D5799-043	MEDIUM HANDLE ASSY		
2	D5800-1	HANDLE BRACKET		
2	D5801-1	BUSHING		
1	D5807-041	MEDIUM LID ASSY		
1	D5849-1	PLACARD		
1	D5854-041	BRACKET WELDMENT		
1	D5864-042	WIDE BASKET BODY		
1	AN3-10	BOLT		
4	AN3-11A	BOLT		
4	AN3-12A	BOLT		
1	AN3-20	BOLT		
2	AN310-3	CASTELLATED NUT		
4	CR3213-4-02	RIVET, CHERRYMAX		
22	CR3213-5-02	RIVET, CHERRYMAX		
8	CR3523-5-02	RIVET, CHERRYMAX		
1	MS20001P4-7200	HINGE		
8	MS21044N3	NUT, SELF-LOCKING		
2	MS24665-134	COTTER PIN		
1	NAS1149F0332P	WASHER	1.00	
21	NAS1149F0363P	WASHER		
8	NAS1149F0663P	WASHER		

D5807-041-MEDIUM LID ASSY D5864-042-WIDE BASKET BODY C & D-D7-2 **B7-**3 C & D-B7-3 D7-2

> **D5863-042 WIDE BASKET ASSEMBLY** (DERIVED FROM AERO DESIGN P/N 94510-01) (MESH SHOWN LOCALLY FOR CLARITY)

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: PER DART QSI 044
7) WEIGHT: 42.00 lbs

8) DRILL  $\phi$  0.160 +0.004/-0.000 HOLES THROUGH HINGE AND LID ASSY OR BODY ASSY TO INSTALL RIVETS 9) APPLY RTV SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY

10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD

RELEASED

2021 MAY 07 HB ECR 21-137

APPROVED	Α	NEW IS	NEW ISSUE			20.02.12	
	REV.	DESCRIPTION			Y	DATE	
	DESIGN		KPT	DART AEROSPACE LTD			
	DRAWN		JC	HAWKESBURY, ONTARIO, CANADA			
	CHECKED		SAD	DRAWING NO.		REV. A	
	MFG. APPR.		DD	D5863		SHEET 1 OF 4	
	APPROVED		CP	TITLE		SCALE	
	DE APPR.		CP U	WIDE BASKET ASSEMBLY		NTS	
	DATE 20.02.12			COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT			

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